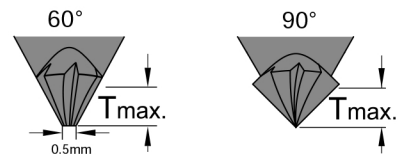


► Inserts >>

- Each insert with 6 flutes, single edge.
- TiAlN coated carbide insert can stand very long life.

NC2032: • For all kinds of steel from < 40 HRC, carbon steel, alloy steel, cast iron, aluminum and non-ferrous metal.

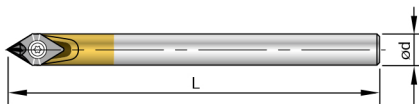


Code	Parts No.	Angle	Coating	Grade	Diagram	Dimensions			Tmin.	Tmax.
						L	S	Re		
01X601	X060A60T6-NC2032	60°	TiAlN	K20F		6	2.0	--	0.1	1.9
01X901	X060A90T6-NC2032	90°				6	2.0	--	0.5	2.0

NC Deburring

► Holder >>

- Using same tool holder of X060 engraving tool.



Code	Parts No.	Shank	Ød	L	Screw	Key
69X001	00-99619-X060-06	Steel		40		
69X002	00-99619-X060-06L	Carbide	6	60	*NS-22044 0.9Nm	NK-T7
69X003	00-99619-X060-06LS	Steel				

\*Torque screwdriver is recommended, see page 6-4.

► Starter Kit >>

Code	Parts No.	Carbide Shank Ø	Angle	Insert included	Content
69X202-X601	00-99619-X060-DB60-02K-32	6 (99619-X060-06L)	60°	X060A60T6-NC2032	1 x Holder 1 x T7 Key 2 x inserts
69X202-X901	00-99619-X060-DB90-02K-32		90°	X060A90T6-NC2032	



► Cutting Data >>

Work Material	S (r.p.m.)	Feed Rate (mm / tooth)	Grade of Insert
Carbon Steel C<0.3%	8000~40000	0.005-0.05	NC2032
Alloy steel	6000~35000	0.005-0.04	
Stainless Steel	6000~25000	0.005-0.03	
Casting iron	6000~35000	0.005-0.03	
Aluminum, Non-Ferrous Metal	8000~40000	0.005-0.05	